Used 30,000-Gallon Storage Vessel Rocky Mount, NC

Year	Capacity	PSI	Serial No. / National Board No.	U1A Data Report
1956	30,000	250	14-918-15 / 4606	Available





FORM U-1 MANUFACTURERS' DATA REPORT FOR UNFIRED PRESSURE VESSELS As required by the Previolens of the ASME Code Rules and the National Search

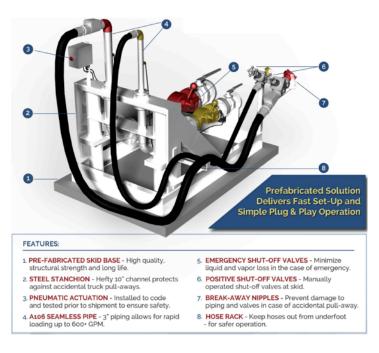
		ACE Indu	n t = 1 0 0	Ingannonata	d, Milton, P	anmerluente	
	Manufactured by	, ACF Inqui	stries,	incorporace	d, milcon, i	emsy wanta	
					1.8	A 2, OKLAHOMA	e administration provided the sea Marie Screen Section 2012
3.	Type Horiz	. Kind Tar	k Vessel N	o. (14-918-15) (Mirs. Secial)	(State & State No.) Nat	1 Bd. No. 4606 Y	r. Built. 1956 _
C III	is 4-7 incl. to be	completed for ungl	e wall vessels (isseft as air famika), iai	c kets of secketed vessels.	DE SHEDS OF FRENT EXCHANGER.	
4.	SA-212 SHELL: Material	Or. "B" (Kind and Spec. No.	T.S. 7000	O F.B. Thickner	15/16Corresion	in Diam 10 ft 3-9/	16 gth. 49 ft 115
	SEAMS: Long (Welder	P.W. D.B. d. Dbi , Single, Lap, B	S.R. Yes	X R Com	pl. Sectioned No	er No.	5.% scribe seams fully on re-
	Girth	F.W. D.B.	SR Yes	X.R. Com	pl. Sectioned No	No. of Courses	form
6.	HBADS: (a) Ma Location (Top, bottom, ends	terial SA-212) Thickness	Crown Radius	TS 70000 Knuckle Elle Radius R	(b) Material SA- iptical Conical latio Apen angle	212 Gr. "B" Hemispherical Plat Radius Diameter	TS 70000 Side to Pressure (Convex or Concave)
	(a) End (b) End	15/16 15/16		D/2	4 Ell. 4 Ell.		Concave Concave
				T.S., Size, Number)		R (Describe or Attai	on Charles
,	STAYBOLTS						
		(Material)	(Size of Hole)	Threa-	Pit	(Morie.) (Vert.)	Diam (Nominal)
		(Int.)			ive dimensions, if boited, de: Cm =		_ 400
-	Constructed for	pressure of.		i. Max. Temp.	650 °F. Subzero	Hydrostatic	Test 700 psi
ren	is 10 and 11 to b	e completed for tube	e sections.				
0.	TUNE SHEETS:	Stationary, Material	(Ki	nd & Spec. No.)	Diam in (Subject to Pressure	Thicknessin. Attach	(Welded, Bolted)
		Floating. Material	(Ki	nd & Spec. No.)		Thicknessin. Attach	ment
1.	TUBES: Materia			in Thickness	inches or gage. N	Number T	(Straight or U)
(en	n 12-15 inci. to	(Kind & Spec. No.) be completed for in		f jacketed vessels, or	channels of heat exchang	eers.	
-	The same of the sa				47		Leauth & in
					Sectioned (Yes	in Diamft. in.	If riveted describe seams fully on re-
	/ AA GIGGE	d'itar' gintae'r•ab' ta					
			2 B	Y P	Sectioned	No. of Courses	verse side of
14	Girth	ang di manggang dan panggan kanan ang ang ang ang ang ang ang ang ang				No. of Courses	verse side of form
14.	Girth Heads (a) Mate	Thick ness	T.S. Crown Radius	(b) Material Knuckle Ellip Radius Ra	T.S. tical Conscal- itio Apex angle		verse side of
14.	Girth Heads (a) Mate	Thick ness	T.S. Crown Radius	(b) Material Knuckle Ellip Radius Ra		No. of Courses (c) Material Hemispherical Flat Radius Diameter	verse side of form
14.	Girth Heads (a) Mate Location (a) Top, botto (b) Channel	Thick ness	T.S. Crown Radius	(b) Material Knuckle Ellip Radius Ra	T.S. Stical Conical stic Apex angle		verse side of form
14.	Girth Heads (a) Mate Location (a) Top, botto (b) Channei (c) Ploating	Thickness on, ends	T.S. Crown Radius	(b) Material Knuckle Ellip Radius Ra	T.S. Stical Conical stic Apex angle	(c) Material Hemispherical Flat Radius Diameter	verse side of form
14.	Girth Heads (a) Mate Location (a) Top, botto (b) Channei (c) Ploating	Thick ness	T.S. Crown Radius	(b) Material Knuckle Ellip Radius Ra	T.S. Stical Concal stic Apex angle	(c) Material Hemispherical Flat Radius Diameter	verse side of form
14.	Girth Heads (a) Mate Location (a) Top, botto (b) Channei (c) Ploating	Thickness on, ends	T.S. Crown Radius	(b) Material Knuckle Ellip Rudius Ha	T.S. Stical Conical stico Apex angle (b)	(c) Material Hemispherical Radius Flat Diameter	verse side of form
14.	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Floating If removab	Thickness on, ends	T.S. Crown Radius	(b) Material Knuckle Ellip Rudius Ha	T.S. Conces Apex angle (b) Number Other	Hemispherical Flat Diameter Plat Radius Diameter Plate	verse side of form T.S. Side to Pressure (Convex or Concave) 3 (1 1956)
15.	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Ploating If removab	Thickness on, ends ie, bolts used (a) (c) lint.	T.S. Crown Radius	(b) Material Knuckle Ellip Radius Ka Spec. No., T.S., Size, N	T.S. Stical Conical stico Apex angle (b)	(c) Material Hemispherical Radius Flat Diameter	verse side of form T.S. Side to Pressure (Convex or Concave) 3 (1 1956)
i3.	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Ploating If removab	Thickness on, ends ole, bolts used (a) (c) lint. Ext. pressure of	T.S. Crown Radius (Material,	(b) Material Knuckle Ellip Radius Ka Spec. No., T.S., Size, No., T.S., Si	T.S. Stical Conscal Apex angle (b) Number) Other	(c) Materiel Hemispherical Radius Flat Diameter fastening (Describe or	verse side of form T.S. Side to Pressure (Convex or Concave) 3 0 1956 Attach Shetch)
.5. Item	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Floating If removab Constructed for is below to be co	Thickness on, ends ie, bolts used (a) (c) lint.	T.S. Crown Radius (Material,	(b) Material Knuckle Ellip Radius Ka Spec. No., T.S., Size, N	T.S. Conveal Apex angle (b) (umber) Other	(c) Material Hemispherical Radius Diameter fastening (Describe or *P. Hydrostatic	verse side of form T.S. Side to Pressure (Convex or Concave) 30 1956 Attach Shetch)
15. Iren	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Ploating If removab	Thickness on, ends ole, bolts used (a) (c) lint. Ext. pressure of	T.S. Crown Radius (Material,	(b) Material Knuckle Radius Spec. No., T.S., Stae, No. Max. Temp	T.S. Stical Conscal Apex angle (b) Number) Other	(c) Materiel Hemispherical Radius Flat Diameter fastening (Describe or	verse side of form T.S. Side to Pressure (Convex or Concave) 3 0 1956 Attach Shetch) Test PR
15. Item	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Ploating If removab Constructed for the below to be constructed.	Thickness m, ends oie, bolts used (a) (c) lat. Ext. pressure of impleted for all Vesi	T.S. Crown Radius (Material,	(b) Material Knuckle Radius Spec. No., T.S., Stae, No. Max. Temp	T.S. Conveal Apex angle (b) Sumber: Other "F. Subzero	fastening (Describe or *P. Hydrostatic Location (C) Material Flat Plat Plat Plat Plat Plat Plat Plat P	verse side of form T.S. Side to Pressure (Convex or Concave) 30 1956 Attach Sketch) Test Pl
.5. Item	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Ploating If removab Constructed for the below to be constructed.	Thickness m, ends oie, bolts used (a) (c) lat. Ext. pressure of impleted for all Vesi	T.S. Crown Radius (Material,	Spec. No., F.S., Stee, No. Temp	T.S. Conveal Apex angle (b) Sumber: Other "F. Subzero	fastening (Describe or *P. Hydrostatic Location Reinforceme Material	verse side of form T.S. Side to Pressure (Convex or Concave) 3 0 1956 Attach Sketch) Test. Participation of the state
15. Iren	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Ploating If removab Constructed for to below to be co SAPSTY VALVE NOZZLES: Purpose (Inlet, Outlet, Drain)	Thickness on, ends ie, bolts used (a) (c) lat. Ext. pressure of expleted for all Vest OUTLETS: Number	T.S. Crown Radius (Material, Sels where applied Diam. or Size	(b) Material Knuckle Radius Spec. No., F.S. Stee, No., F.S. Stee, No., F.S. Stee, No., T.S. S	T.S. Conveal Apex angle (b) Sumber? Other "F. Subzero Material Material	fastening (Describe or P. Hydrostatic Location (Describe or P. Hydrostatic Thickness (Describe or Material)	verse side of form T.S. Side to Pressure (Convex or Concave) 3 0 1956 Attach Sketch) Test. Participation of the state
15. Item	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Ploating If removab Constructed for the below to be construct	Thickness on, ends (c) (lat.) Ext. pressure of oppleted for all Vest OUTLETS: Number Manholes, No Handholes, No Thresded, No	Crown Radius (Material, Silvential Control of the	(b) Material Knuckle Radius Spec. No., T.S., Size, No. S	T.S. Conveal Apex angle (b) (umber) Other *F. Subzero A=1/16** Material Location Location Other Other Other Other	fastening (Describe or 'F. Hydrostatic Location Material Material Plat Plat Plat Plat Plat Plat Plat Pl	verse side of form TS. Side to Pressure (Convex or Concave) 3 0 1956 Attach Sketch) Test. Participal State of Concave of Concav
15. Iren	Girth Heads (a) Mate Location (a) Top, botto (b) Channel (c) Ploating If removab Constructed for to below to be co SAPSTY VALVE NOZZLES: Purpose Cluster, Outlet, Drain)	Thickness on, ends oie, bolts used (a) (c) lint. Ext. pressure of empleted for all Vest OUTLETS: Number Number Manholes, No Handholes, No Thresded, No	Crown Radius (Material, Silvential Control of the	Spec. No., T.S., Size,	T.S. Conveal Apex angle (b) Sumber TF. Subzero TF. Subzero Material Material Additional Conventions of the convention of the conven	(c) Material Hemispherical Flat Radius Diameter Flat Diameter (Describe or P Hydrostatic Location Main Thickness Material	verse side of form T.S. Side to Pressure (Convex or Concave) 3 0 1956 Attach Sketch) Test. Participation of the state

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