



Presents

# NFPA 58 Emergency Shutdown Compliance (2011)



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# NFPA 58- 2011 Upgrades

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- Introduced in the 2001 edition
- General Purpose of § 5.7.7.2 (2004 edit.)
  - ◆ Table 5.7.7.3
- Why Tank Opening Valve Changes?
  - ◆ For Increased Facility Safety
  - ◆ Ability to Stop Outward Flow of Product From the Tank
  - ◆ Ability to Close Valves from a Remote Location
  - ◆ Ability to Close Valves by Thermal Actuation

# 2011 Liquid Bulk Plant Valves

**Table 5.7.7.3 Connection and Appurtenance Requirements for New and Existing Container Installations in Bulk Plants and Industrial Plants**

Service	2001 gal Through 4000 gal W.C. <sup>a</sup>	Greater Than 4000 gal W.C. <sup>a</sup>	Requirements for Containers of Greater Than 4000 gal W.C. With and Without Internal Valves <sup>b</sup>	
			Without Existing Internal Valves (by 7/1/11)	With Existing Internal Valves
Vapor inlet	Option A or Option B or Option C	Option A or Option B or Option C	See Note	See Note
Vapor outlet	Option B or Option C	Option B or Option C	See Note	See Note
Liquid inlet	Option A or Option B or Option C	Option D or Option E	Option D or Option E or Option F or Option G	RT
Liquid outlet	Option B or Option C	Option E	Option E or Option H	RT

Option A: Positive shutoff valve installed as close as practical to a backflow check valve installed in the container.

Option B: Positive shutoff valve installed as close as practical to an excess flow valve installed in the container and sized in accordance with 5.7.11.1(H).

Option C: Internal valve installed in the container or an excess flow valve in accordance with 5.7.7.2(I).

Option D: Positive shutoff valve installed as close as practical to a backflow check valve designed for the intended application and installed in the container.

Option E: Internal valve installed in the container equipped for remote closure and automatic shutoff using thermal (fire) activation within 5 ft of valve or an excess flow valve in accordance with 5.7.7.2(I).

Option F: Emergency shutoff valve equipped for remote closure and automatic shutoff using thermal (fire) activation installed in the line upstream as close as practical to an existing positive shutoff valve/excess flow valve combination.

Option G: Backflow check valve designed for the intended application and installed in the line upstream as close as practical to the existing positive shutoff valve/excess flow valve combination.

Option H: Emergency shutoff valve equipped for remote closure and automatic shutoff using thermal (fire) activation, installed in the line downstream as close as practical to an existing positive shutoff valve/excess-flow valve combination.

RT: Equipping an existing internal valve for remote closure and automatic shutoff using thermal (fire) actuation within 5 ft of the internal valve.

Note: Vapor connections on containers installed prior to the effective date of the 2001 edition of NFPA 58 are not required to be modified.

<sup>a</sup>Applicable to installations constructed on or after the effective date of this code.

<sup>b</sup>Applicable to installations constructed prior to the effective date of this code.

# Benefits - 2011 Upgrades

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- **Primary goals of this code requirement:**
  - ◆ **Protect the public**
  - ◆ **Increase safety of fire fighting operations**
  - ◆ **Eliminate the need for large quantities of water to prevent tank failure when exposed to fire**

# Benefits - 2011 Upgrades

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- Provides total shut down of facility either automatically or manually.
- Limits the extent of LPG than can be released to the atmosphere.
- Should there be ignition/fire:
  - Controllable by limiting the amount of fuel.
  - Size of fire should be small with minimum exposure to EEs, fire fighters and the public.

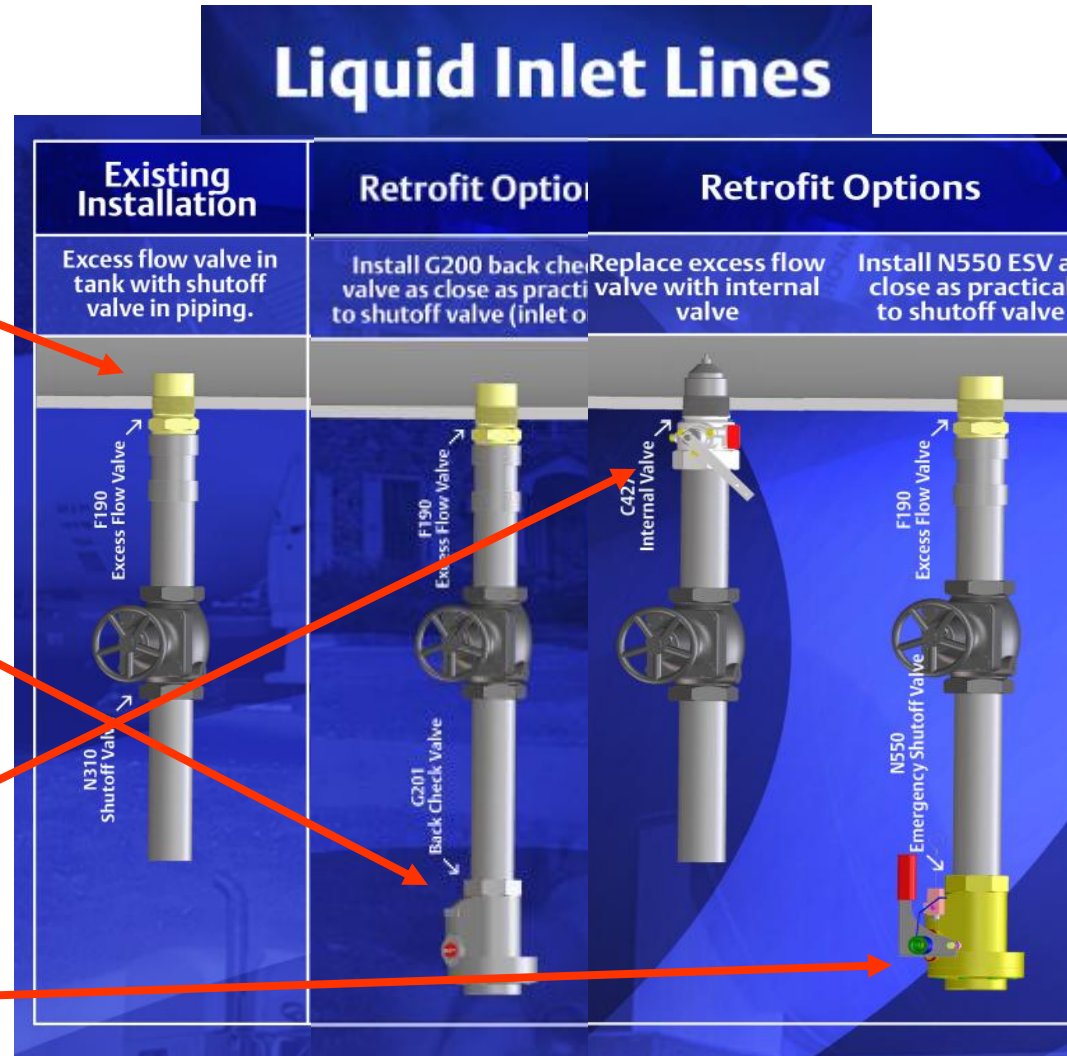
# Liquid Inlet Only Lines – cont.

## ■ Existing Installation

- ◆ Excess flow valve in tank with shutoff valve in piping.

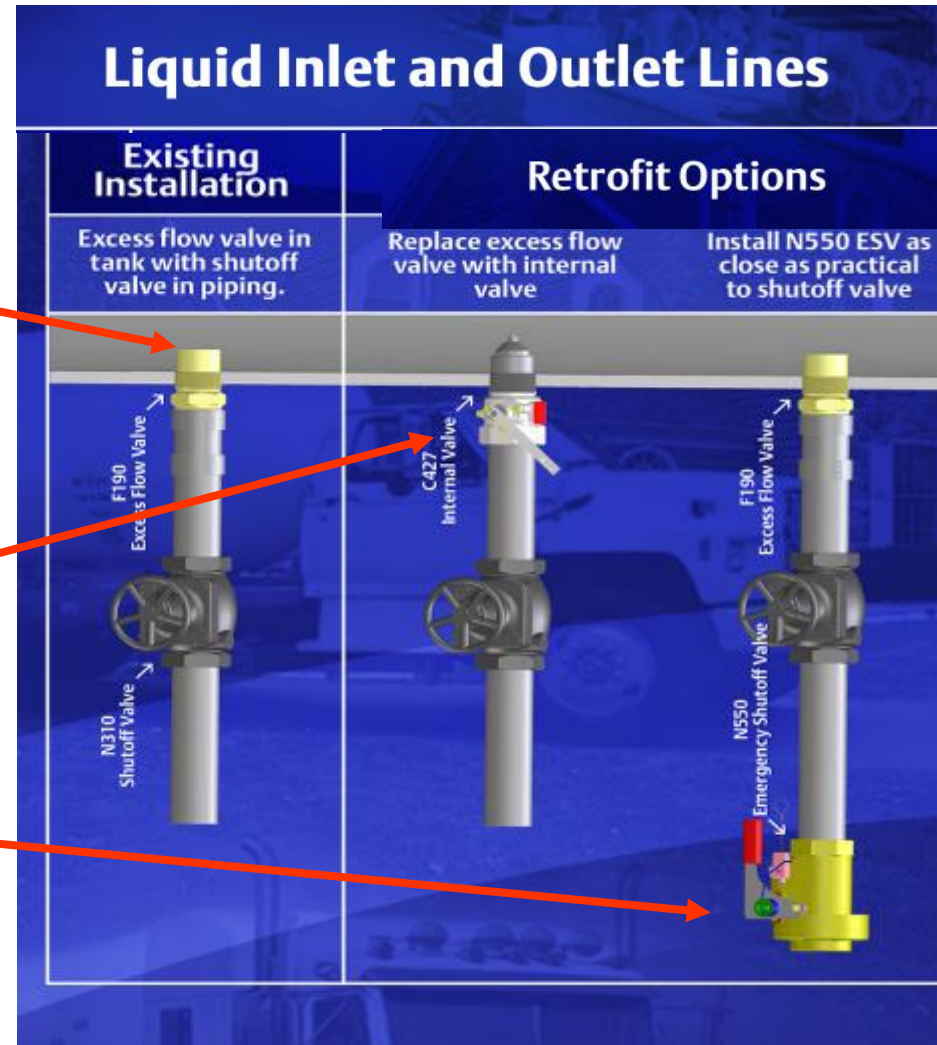
## ■ Retrofit Options

- ◆ Install G200 back check valve as close as practical to the shutoff valve.
- ◆ Replace excess flow valve with internal valve
- ◆ Install N550 ESV as close as practical to shutoff valve.



# Liquid Inlet and Outlet Only Lines

- **Existing Installation**
  - ◆ Excess flow valve in tank with shutoff valve in piping.
- **Retrofit Options**
  - ◆ Replace excess flow valve in tank with internal valve.
  - ◆ Install N550 ESV as close as practical to shutoff valve.





# Examples

- Liquid Outlet





# Examples

- Liquid Fill and Vapor Transfer



# Examples

- Liquid Fill and Vapor Transfer



# Example - Vapor Distribution System





**AFTER**





**BEFORE**





**AFTER**







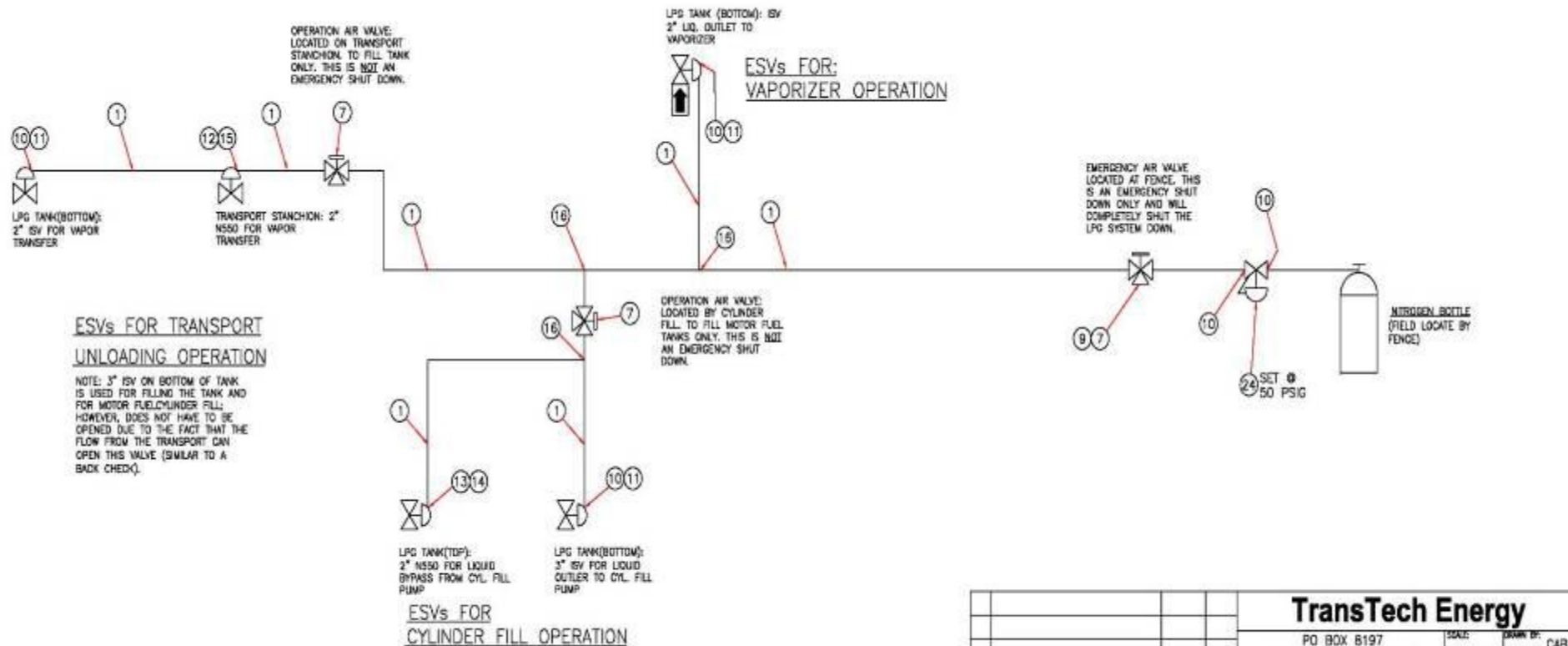
**BEFORE**



**AFTER**



# Pneumatic Diagram



TransTech Energy			
PO BOX 5197		SCALE:	DRAWN BY: CAB
ROCKY MOUNT, NC 27804		NONE	APPROVED BY:
PNEUMATIC EMERGENCY SHUTDOWN SYSTEM DIAGRAM			
DATE:	SAINT GOBAIN PLANT	DESIGNED BY:	SC007
11/23/06			

# Scope of Work

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- **Install pneumatic actuated emergency shutoff valves (ESVs) in all liquid openings and/or vapor openings of each tank.**
  - ◆ **Step 1: Flare down (IVs Only)**
  - ◆ **Step 2: Dismantle key areas**
  - ◆ **Step 3: Install new ESVs (IVs or ESVs )**
    - **Install Pressure Relief Valves**
  - ◆ **Step: Install pneumatics and leak test piping**



**BEFORE**





**AFTER**











